

Material - AISI 4330

Standard Specification for Castings, Investment, Carbon and Low Alloy Steel for General Application and Cobalt Alloy for High Strength at Elevated Temperatures

Group - Ferrous Mild Steel Alloys

Sub Group - AISI 4330 Castings, Investment, Carbon and Low Alloy Steel for General Application and Cobalt Alloy for High Strength at Elevated Temperatures

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Forging, Bar, Wire and Shape

Chemical Composition			Heat Treatment	
Carbon	С%	0.200 - 0.300	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.080 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.250 max.		
Sulphur	S %	0.250 max.		
Chromium	Cr %	0.400 - 0.600		
Nickel	Ni %	1.000 - 1.500		
Molybdenum	Mo %	0.300 - 0.500		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	860 min.
-	-	-	Yield Strength in Mpa	690 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	285
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
J23055	UNS	USA	Casting	
4330	SAE	USA	Bar, Tube, Sheet, Strip and Forging	
4340	AMS	USA	Bar and Forging	
A732 9Q	ASTM	USA	Casting	
J23015	UNS	USA	Casting	
A487 10A	ASTM	USA	Casting	
SA 487 10A	ASME	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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